RoHS

TYPE
Type **D**: with conical head

STEEL HSS
- Hardened shaft (HRC 62 +2)
- Hardened head (HRC 50 +5)

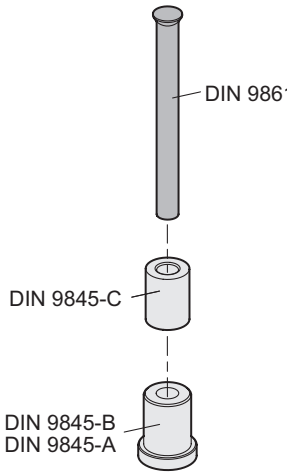
INFORMATION
DIN 9861 cutting punches are used, for example, in conjunction with DIN 9845 bushings in punching tools. Depending on the application, however, they can also be used as positioning, guide, ejection, or embossing pins and machined accordingly.
DIN 9861 cutting punches are characterised by tight form and position tolerances, a finely machined surface, and high wear resistance.

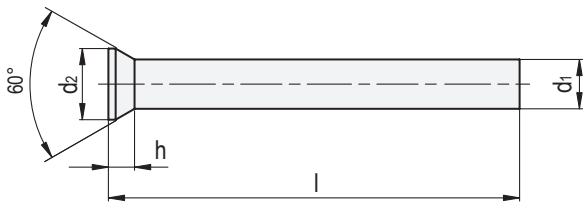
ACCESSORIES
DIN 9845 Cutting bushings/Guide bushings

ON REQUEST
Other measures



Application example





DIN 9861

Code	Description	d_1 h6	d_2 ±0.2	$d_{2\,n6}$	d_3*	⚖
GN.43701	DIN 9861-2-71-D-HSS	2	3	1.37	71	2
GN.43702	DIN 9861-2-80-D-HSS	2	3	1.37	80	2
GN.43703	DIN 9861-3-71-D-HSS	3	4.5	1.8	71	4
GN.43704	DIN 9861-3-80-D-HSS	3	4.5	1.8	80	4
GN.43705	DIN 9861-4-71-D-HSS	4	5.5	1.8	71	7
GN.43706	DIN 9861-4-80-D-HSS	4	5.5	1.8	80	7
GN.43707	DIN 9861-5-71-D-HSS	5	6.5	1.8	71	12
GN.43708	DIN 9861-5-80-D-HSS	5	6.5	1.8	80	12
GN.43709	DIN 9861-6-71-D-HSS	6	8	3.23	71	16
GN.43710	DIN 9861-6-80-D-HSS	6	8	3.23	80	18
GN.43711	DIN 9861-8-71-D-HSS	8	10	2.73	71	28
GN.43712	DIN 9861-8-80-D-HSS	8	10	2.73	80	32
GN.43713	DIN 9861-10-71-D-HSS	10	12	2.73	71	44
GN.43714	DIN 9861-10-80-D-HSS	10	12	2.73	80	49
GN.43715	DIN 9861-12-71-D-HSS	12	14	2.73	71	63
GN.43716	DIN 9861-12-80-D-HSS	12	14	2.73	80	71
GN.43717	DIN 9861-16-71-D-HSS	16	18	3.23	71	112
GN.43718	DIN 9861-16-80-D-HSS	16	18	3.23	80	126

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Ganter Norm